

# ELANIT 162

Lepilo za industriju obuće



**Elanit 162** je dvokomponentno lepilo na bazi sintetičkog kaučuka rastvorenog u organskim rastvaračima. Otporno je na vodu i ulje.

## Tehničke karakteristike

Boja:	svetlo braon
Viskozitet: (FØ6)	180-200 s
Gustina:	0,90 g /cm <sup>3</sup>
Suva masa:	min 22 %
Rok upotrebe:	12 meseci
Potrošnja:	≈ 200g/m <sup>2</sup>

## Namena

Lepilo **Elanit 162** se koristi u industriji obuće za lepljenje gumenih donova prilikom izrade plitke i duboke cipele za vojne potrebe, kao i transparent gume i sličnih materijala.

## Uputstvo za upotrebu

Površine koje se lepe moraju biti suve i čiste

Pre upotrebe lepilu dodati oko 8 % Utvrđivača R i dobro promešati (tako pripremljeno lepilo upotrebljivo je oko 2 časa). Lepilo se na obe površine nanosi u tankom i ravnomernom sloju i suši 10 do 15minuta, a zatim se drugi put nanosi na obe površine i suši 10 do 15 minuta. Nakon toga se vrši slepljivanje i presovanje materijala. Pritisak presovanja je 300 do 400 kp u vremenu 10-15 sekundi. Vreme vezivanja je 24 časa.

## Napomena

Uputstvo o načinu upotrebe prilagoditi lokalnim uslovima rada i materijalima koji se lepe.

## Pakovanje

Lepilo se isporučuje u ambalaži od 1, 4 i 20 litara.

## Skladištenje

U dobro zatvorenoj ambalaži, na suvom mestu na temperaturi od + 5° C do + 25° C (278K -298K)



# ELANIT 162

Lepilo za industriju obuće



**Elanit 162** is a one component adhesive based on synthetic rubber dissolved in organic solvents. It is water and oil resistant.

## Technical characteristics

Colour:	light brown
Viscosity: (FØ6)	180-200 s
Density:	0.90 g /cm <sup>3</sup>
Dry matter:	min 22 %
Shelf life:	12 months
Consumption:	≈ 200g/m <sup>2</sup>

## Application

Adhesive **Elanit 162** is used for bonding rubber soles in production of military shoes and boots, as well as transparent rubber and similar materials.

## Instruction for use:

Surfaces must be clean and dry.

Before using add around 8% of the Hardener R to the adhesive and mix well (such prepared adhesive is usable for 2 hours). Apply the adhesive on both sides in thin and even layer allow the adhesive to dry for 10-15 minutes, then apply the second layer and allow drying for 10-15 minutes. After that bond it and press. Pressure during pressing should be from 300 to 400 k Pa during time from 10 to 15 seconds. Bonding lasts for 24 hours.

## Note

Instruction for use should be adjusted according to local working conditions and bonding materials.

## Packaging

The adhesive is delivered in packaging from 1; 4 and 20 liters.

## Storage

Keep in well sealed packaging at temperatures from + 5° C to + 25° C (278K -298K)

