

DUFIX D-5

Lepilo za tvrdo drvo



Dufix D-5 je jednokomponentno lepilo na bazi polivinil acetatne disperzije.

Tehničke karakteristike

Izgled:	homogena masa bele boje
Viskozitet (Brook.V6,20o/min,23 °C),Pas	20 ± 5
Suva masa,%:	min. 48
Sadržaj pepela %:	max 2
pH vrednost (DIN 53785):	6,5 – 7,5
Potrošnja g/m ² :	150-200
Rok upotrebe:	12 meseci

Namena

Lepilo Dufix D-5 se koristi u industriji nameštaja za lepljenje tvrdog drveta, prvenstveno za lepljenje stolica i za sva druga spajanja drveta gde se zahteva visoka čvrstoća zalepljenih spojeva.

Uputstvo za upotrebu

Pre upotrebe lepilo temperirati na sobnu temperaturu i homogenizovati mešanjem . Na prethodno pripremljene površine drveta (glatke, suve očišćene od prašine, bez sadržaja masnoće i vlage više od 10%) naneti lepilo ručno ili mašinski. U cilju kvalitetnijeg lepljenja preporučuje se obostrani nanos lepila. Izvršiti slepljivanje pod pritiskom. Vreme vezivanja zavisi od primenjenog pritiska, debljine nanosa i radnih uslova. Obradu zalepljenih delova vršiti nakon 24 časa od lepljenja.

Napomena

Dufix D-5 je ispitan na Institutu za hemiju, tehnologiju i metalurgiju u Beogradu. Odgovara standardu JUS H.K2.021., tip 5. (izveštaj br 85/09)

Pakovanje

Lepilo se isporučuje u ambalaži od 0,2; 1;20 i 1000kg.

Skladištenje

U dobro zatvorenoj ambalaži, na temperaturi od + 5 °C do +30 °C.

Čuvati od smrzavanja



DUFIX D-5

Hard wood adhesive



Dufix D-5 is one component adhesive based on polyvinyl acetate dispersion.

Technical characteristics

Appearance:	homogeneous white colour substance
Viscosity (Brookfield, 23 °C), Pas	20 ± 5
Dry matter (%)	min. 48
Ash content (%)	max. 2
PH value (DIN 53785):	6.5 – 7.5
Consumption g/m ² :	150-200
Shelf life:	12 months

Application:

Adhesive Dufix D-5 is used for bonding hard wooden elements, especially for bonding chairs and all other cases where it is required high strength of bonded elements.

Instruction for use

Before usage place adhesive on room temperature and make it homogenous by mixing. Apply the adhesive on previously prepared wooden surfaces (smooth, dry, and cleaned, without any grease and humidity more than 10 %). In the aim of quality bonding, apply the adhesive on both surfaces. Perform bonding under pressure. Time of bonding depends on pressure, thickness of the adhesive and working conditions. Processing of glued wooden parts can be proceeded 24 hours after gluing.

Note

Dufix D-5 has been tested in the Chemistry, Technology and Metallurgy Institute in Belgrade. It suits standards JUS.H.K2.021-tip 5 (report no.85/09).

Packing

Adhesive is available in packaging of 0.2; 1; 20 and 1000 kg.

Storage

Keep in well sealed containers at the temperature between +5°C to +30°C

Keep from freezing

