

# PLASTIFLEX 27

Lepilo za industriju obuće



**Plastiflex 27** je jednokomponentno lepilo na bazi specijalne vinilacetatne disperzije.

## Tehničke karakteristike

Boja:	Bela
Viskozitet: (Ford Ø 4)	15 – 20s
Suva masa: %	≥ 35
Gustina g/cm <sup>3</sup> :	1,00
Rok trajanja:	12 meseci

## Namena

Lepilo Plastiflex 27 namenjeno je industriji obuće za impregnaciju i lepljenje lubova.

## Uputstvo za upotrebu

Lubovi se impregniraju tako što se isti potapaju u za tu svrhu pripremljenu kadu i tu zadržavaju kratko vreme (do omekšavanja). Impregnirani lubovi se suše na vazduhu a osušeni se stavljaju u cipelu i aktivacijom na zagrejanim kalupima slepljuju sa ostalim materijalom. Temperatura aktivacije iznosi do 80°C.

## Pakovanje

Lepilo se isporučuje u ambalaži od 1,5 i 20 kg.

## Skladištenje

U dobro zatvorenim posudama na temperaturi + 5 °C do +25 °C

**Čuvati od smrzavanja**



# PLASTIFLEX 27

Adhesive for shoe industry



**Plastiflex 27** is one component adhesive based on special vinyl acetate dispersion.

## Technical characteristics

Colour:	white
Viscosity: (Ford Ø 4)	15 – 20s
Dry matter:	≥ 35
Density g/cm <sup>3</sup> :	1.00
Shelf life:	12 months

## Application

Adhesive Plastiflex 27 is used in shoe industry for impregnation and bonding of the brinks.

## Instruction for use:

Impregnate the brinks by dipping them into tub filled with prepared Plastiflex 27 (until they are soft enough). Impregnated brinks are dried in the air. Afterwards, they are put into the shoe and bonded by activation in heated mold with the rest of the material. Activation temperature goes to 80°C.

## Packaging

The adhesive is delivered in packaging from 1; 5 and 20 kg

## Storage

Keep in well sealed packaging at temperatures from + 5° C to + 25° C

**Keep from freezing.**

